



First choice for Tapping Mold Steels.

Ideal for tapping mold steels, tool steels and gray cast iron. (35 to 45 HRC)

## Taper Pipe Taps for Mold Steels

For American Taper Pipe Threads

# ZELX MOLD NPT



ZELX Mold NPT taps have a Bright Surface Finish  
Cobalt High Speed Steel

Straight Flute Style

Pipe Taps are standard with (2-1/2 to 3-1/2 threads chamfered)

List 3434 NPT

Nominal Size	Threads per Inch	No. of Flutes	EDP Numbers NPT or ANPT	Dimensions	
				Length of Thread	Length Overall
1/8 (Lg. Shank)	27	4	389641	11/16	2- 1/8
1/4	18	4	389643	3/4	2- 1/8
3/8	18	4	389644	3/4	2- 1/8
1/2	14	4	389645	1- 1/16	2- 7/16
3/4	14	5	389646	1- 1/16	2- 9/16



## Taper Pipe Taps- General Purpose

For American Taper Pipe Dryseal Threads

# NPTF



NPTF taps have an Oxide Surface Treatment  
Custom Blend High Vanadium HSS

All pipe taps have a chamfer of 2-1/2 to 3-1/2 threads

List 3440 NPTF

Nominal Size	Threads per Inch	No. of Flutes	EDP Numbers NPTF	Dimensions	
				Length of Thread	Length Overall
1/16	27	4	383125	11/16	2- 1/8
1/8 (Lg. Shank)	27	4	383126	3/4	2- 1/8
1/8 (Sm. Shank)	27	4	383127	3/4	2- 1/8
1/4	18	4	383128	1- 1/16	2- 7/16
3/8	18	4	383129	1- 1/16	2- 9/16
1/2	14	4	383130	1- 3/8	3- 1/8
3/4	14	5	383131	1- 3/8	3- 1/4
1	11- 1/2	5	383132	1- 3/4	3- 3/4
1- 1/4	11- 1/2	5	383133	1- 3/4	4
1- 1/2	11- 1/2	7	383134	1- 3/4	4- 1/4
2	11- 1/2	7	383135	1- 3/4	4- 1/2