



Thread Forming Taps for Ferrous Materials

For Metric Threads

N-RZ



N-RZ have an Oxide Surface Finish
Custom Blend High Vanadium HSS

**Stainless Steels & Alloy Steels
(for Ferrous Materials)**

Improved performance, new tap design.
Replaces #3510 and #3520 Roll Taps styles.

Plug Style (3 to 5 threads chamfered)
Bottoming Style (2 to 2- 1/2 threads chamfered)
DIN lengths with USCTI shank dimensions.

List 3575 Metric Sizes

Nominal Size	Ground Thread Limits	No. of Lobe Grooves	Pitch Diameter Limit/EDP Numbers		Dimensions		
			Plug	Bottoming	Length of Thread	Neck Length	Length Overall
M3 X 0.5	D5	4	389513	389512	.433	.276	2.205
M3.5 X 0.6	D6	4	389515	389514	.512	.276	2.205
M4 X 0.7	D6	4	389517	389516	.512	.315	2.480
M5 X 0.8	D7	4	389519	389518	.630	.354	2.756
M6 X 1	D8	4	389521	389520	.748	.433	3.150
M7 X 1	D9	4	389523	389522	.748	.433	3.150
M8 X 1	D9	3	389525	389524	.866	.512	3.543
M8 X 1.25	D9	3	389527	389526	.866	.512	3.543
M10 X 1.25	D9	4	389529	389528	.945	.591	3.937
M10 X 1.5	D10	4	389531	389530	.945	.591	3.937
M12 X 1.25	D9	4	389533	389532	.866	—	3.937
M12 X 1.75	D11	4	389535	389534	1.142	—	4.331