

+0.005" Oversize Spiral Flute Taps for Ferrous Materials

+0.005" H11 Oversize Taps



*Taps have TICN coating Surface Treatment
Custom Blend High Vanadium HSS

Oversize taps are +.005" larger than basic pitch diameter (equivalent to an H11).

Oversize taps are supplied in the popular bottoming chamfer which is 2 pitches in length.

Bottoming Style (2 threads chamfered)
DIN lengths with ANSI shank dimensions.

Fractional Sizes

TPI Nominal Size	NC UNC	NF UNF	No. of Flutes	Pitch Diameter Limit/ EDP Numbers	Dimensions	
				H11	Length of Thread	Length Overall
1/4	20	—	3	SSU04N11-TICN	.591	3.150
1/4	—	28	3	SSU04K11-TICN	.591	3.150
5/16	18	—	3	SSU05O11-TICN	.748	3.543
5/16	—	24	3	SSU05M11-TICN	.748	3.543
3/8	16	—	3	SSU06P11-TICN	.906	3.937
3/8	—	24	3	SSU06M11-TICN	.906	3.937
1/2	13	—	3	SSU08R11-TICN	1.024	4.331
1/2	—	20	3	SSU08N11-TICN	1.024	4.331
5/8	11	—	3	SSU10U11-TICN	1.024	4.331
5/8	—	18	3	SSU10O11-TICN	1.024	4.331
3/4	10	—	3	SSU12V11-TICN	1.299	4.921
3/4	—	16	3	SSU12P11-TICN	1.299	4.921

Available in bright finish by changing suffix to NEB, example 1/2"-13 GH11 SSU08R11NEB
 Available in oxide finish by changing suffix to NEX, example 1/2"-13 GH11 SSU08R11NEX
 Available in TIN coating by changing suffix to TIN, example 1/2"-13 GH11 SSU08R11-TIN