



Mold Hand Taps

Hand Taps for Hard-to-Machine Materials For Metric Threads

Ideal for tapping mold steels, tool steels, and gray cast irons, YMW offers this series of ZELX Mold Taps made of Cobalt High Speed Steel, ZELX Mold Hand Taps and Mold Pipe Taps.

ZELX MOLD



ZELX Mold have a Bright Finish Coating

Cobalt High Speed Steels

First Choice for Tapping Mold Steels

ZELX MOLD

Plug Style
(4 to 6 threads chamfered)

List 3114 Metric sizes

Nominal Size	No. of Flutes	Pitch Diameter Limit/ EDP Numbers			Dimensions		
		D5	D6	D7	Length of Thread	Neck Length	Length Overall
M5 X 0.8	3	TS5.0K5DCB5	—	—	.591	.984	3.15
M6 X 1	3	—	TS6.0M6DCB5	—	.591	1.181	3.15
M8 X 1	4	—	TS8.0M6DCB5	—	.748	1.382	3.543
M8 X 1.25	4	—	TS8.0N6DCB5	—	.748	1.382	3.543
M10 X 1.25	4	—	TS010N6DCB5	—	.906	—	3.937
M10 X 1.5	4	—	—	TS010O7DCB5	.906	—	3.937
M12 X 1.75	4	—	—	TS012P7DCB5	1.024	—	4.331