



Economical High Performance Taps For Metric Threads

Z-PRO HT



*Z-PRO HT have a Bright Surface Finish
*AVAILABLE IN TIN AND TICN UPON REQUEST
Custom Blend High Vanadium HSS

For Tapping Steels, Irons, Brass and Plastics

Z-PRO HT are manufactured from YMW'S own high speed steel for maximum toughness and wear life.

Z-PRO HT are the most popular style of general purpose taps for tapping under power or by hand.

Plug Style (5 threads chamfered)
DIN lengths with ANSI shank dimensions.

TPI Nominal Size	No. of Flutes	Pitch Diameter Limit/ EDP Numbers				Dimensions		
		D5	D6	D7	D8	Length of Thread	Neck Length	Length Overall
M14 X 1*	4	TS014M5NEB5	—	—	—	1.024	2.126	4.331
M14 X 1.25	4	—	TS014N6NEB5	—	—	1.024	2.126	4.331
M14 X 1.5*	4	—	TS014O6NEB5	—	—	1.024	2.126	4.331
M14 X 2	4	—	—	TS014Q7NEB5	—	1.024	2.126	4.331
M16 X 1*	4	TS016M5NEB5	—	—	—	1.024	2.126	4.331
M16 X 1.5	4	—	TS016O6NEB5	—	—	1.024	2.126	4.331
M16 X 2	4	—	—	TS016Q7NEB5	—	1.024	2.126	4.331
M18 X 1*	4	TS018M5NEB5	—	—	—	.945	2.402	4.921
M18 X 1.5*	4	—	TS018O6NEB5	—	—	.945	2.402	4.921
M18 X 2*	4	—	—	TS018Q7NEB5	—	1.299	2.402	4.921
M18 X 2.5	4	—	—	TS018R7NEB5	—	1.299	2.402	4.921
M20 X 1*	4	TS020M5NEB5	—	—	—	.945	2.717	5.512
M20 X 1.5	4	—	TS020O6NEB5	—	—	.945	2.717	5.512
M20 X 2*	4	—	—	TS020Q7NEB5	—	1.299	2.717	5.512
M20 X 2.5	4	—	—	TS020R7NEB5	—	1.299	2.717	5.512
M22 X 1*	4	TS022M5NEB5	—	—	—	.945	2.717	5.512
M22 X 1.5	4	—	TS022O6NEB5	—	—	.945	2.717	5.512
M22 X 2*	4	—	—	TS022Q7NEB5	—	1.299	2.717	5.512
M22 X 2.5	4	—	—	TS022R7NEB5	—	1.299	2.717	5.512
M24 X 1*	4	TS024M5NEB5	—	—	—	1.063	3.071	6.299
M24 X 1.5*	4	—	TS024O6NEB5	—	—	1.063	3.071	6.299
M24 X 2	4	—	—	TS024Q7NEB5	—	1.063	3.071	6.299
M24 X 3	4	—	—	—	TS024S8NEB5	1.457	3.071	6.299
M25 X 1.5*	4	—	TS025O6NEB5	—	—	1.063	3.071	6.299
M26 X 1.5*	4	—	TS026O6NEB5	—	—	1.063	3.465	7.087
M27 X 1*	4	TS027M5NEB5	—	—	—	1.063	3.465	7.087

*Semi Standard

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