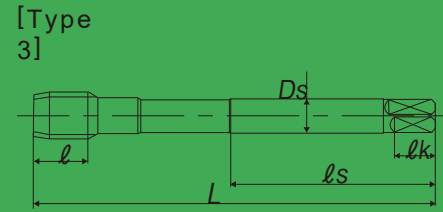
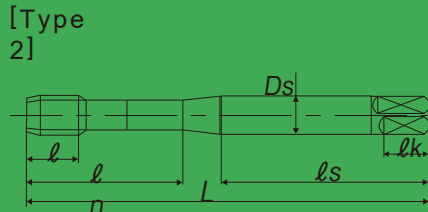
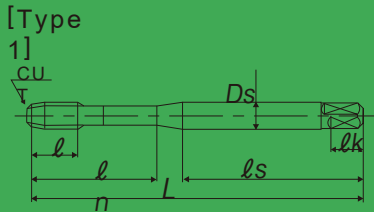




# Roll Taps for Carbon Steels

## MHRZ



| Size        | Class | EDP Number | Number of chamfer threads | L (inch) | l (inch) | ln (inch) | ls (inch) | Ds (inch) | Lobe | Type |
|-------------|-------|------------|---------------------------|----------|----------|-----------|-----------|-----------|------|------|
| No.10-24UNC | H6    | 387817     | 2P                        | 2.756    | 0.354    | 0.945     | 1.654     | 0.194     | 5    | 1    |
| No.10-32UNF | H6    | 387821     | 2P                        | 2.756    | 0.354    | 0.945     | 1.654     | 0.194     | 5    | 1    |
| 1/4-20UNC   | H7    | 387873     | 2P                        | 3.150    | 0.433    | 1.181     | 1.713     | 0.255     | 5    | 1    |
| 5/16-18UNC  | H8    | 387834     | 2P                        | 3.543    | 0.472    | 1.378     | 1.831     | 0.318     | 6    | 2    |
| 3/8-16UNC   | H8    | 387842     | 2P                        | 3.937    | 0.512    | 1.535     | 2.028     | 0.381     | 8    | 2    |
| 7/16-14UNC  | H9    | 387850     | 2P                        | 3.937    | 0.512    | -         | 2.008     | 0.323     | 8    | 3    |
| 1/2-13UNC   | H9    | 387858     | 2P                        | 4.331    | 0.591    | -         | 2.205     | 0.367     | 8    | 3    |