



6" Extended Spiral Fluted Taps for Stainless Steels For Unified Threads

For Stainless Steels, Alloy Steels and Ductile Irons

ZELX SS Spiral Flute Taps are designed for difficult jobs including the stainless steel family of materials as well as alloy steels, high carbon steel and ductile irons. Our unique design ZELX SS taps increase productivity through longer tool life.

ZELX SS taps are suitable for UNJ Aerospace internal threading applications.

ZELX SS



ZELX SS have an Oxide Surface Treatment
Custom Blend High Vanadium HSS

Modified Bottoming Style (2- 1/2 to 3- 1/2 threads chamfered)				List	3818 3828	Machine Screw Sizes Fractional Sizes
Threads Per Inch Nominal Size	NC UNC	NF UNF	No. of Flutes	Pitch Diameter Limit/ EDP Numbers		Dimensions
				H2	H3	Length Overall
2	56	—	2	384523	—	6"
3	48	—	2	384500	—	6"
4	40	—	2	384501	—	6"
6	32	—	3	—	384505	6"
8	32	—	3	—	384507	6"
10	24	—	3	—	384509	6"
10	—	32	3	—	384510	6"
1/4	20	—	3	—	384513	6"
1/4	—	28	3	—	384514	6"
5/16	18	—	3	—	384515	6"
5/16	—	24	3	—	384516	6"
3/8	16	—	3	—	384517	6"
3/8	—	24	3	—	384518	6"
7/16	14	—	3	—	384519	6"
7/16	—	20	3	—	384520	6"
1/2	13	—	3	—	384521	6"
1/2	—	20	3	—	384522	6"

6" extended taps have the same approximate thread lengths as corresponding non-extended taps.