



6" Extended Spiral Pointed Taps for Stainless Steels For Unified Threads

ZELX SS

ZELX SS Spiral Pointed Taps are designed for difficult jobs including the stainless steel family of materials as well as alloy steels, high carbon steel and ductile irons. Our unique design ZELX SS taps increase productivity through longer tool life. The unique spiral point chamfer makes them ideally suited for the through hole of difficult to machine materials.



ZELX SS have an Oxide Surface Treatment
Custom Blend High Vanadium HSS

Plug Style (3 to 5 threads chamfered)				List	3718 3728	Machine Screw Sizes Fractional Sizes
Threads Per Inch Nominal Size	NC UNC UNF		No. of Flutes	Pitch Diameter Limit/ EDP Numbers		Dimensions
	H2	H3		Length Overall		
2	56	—	2	382523	—	6"
3	48	—	2	382500	—	6"
4	40	—	2	382501	—	6"
6	32	—	3	—	382505	6"
8	32	—	3	—	382507	6"
10	24	—	3	—	382509	6"
10	—	32	3	—	382510	6"
1/4	20	—	3	—	382513	6"
1/4	—	28	3	—	382514	6"
5/16	18	—	3	—	382515	6"
5/16	—	24	3	—	382516	6"
3/8	16	—	3	—	382517	6"
3/8	—	24	3	—	382518	6"
7/16	14	—	3	—	382519	6"
7/16	—	20	3	—	382520	6"
1/2	13	—	3	—	382521	6"
1/2	—	20	3	—	382522	6"

6" extended taps have the same approximate thread lengths as corresponding non-extended taps.