



Think threads with YAMAWA YMW-U.S.A. TODAY

NEWSLETTER FROM YAMAWA INTERNATIONAL, LTD. & YMW TAPS USA

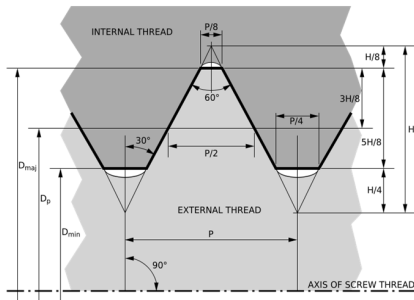
VOLUME 1 NO. 2 4/5

Greetings from Glynn

by Glynn Simmons
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The philosophy of Yamawa International Company, LTD. and Yamawa Manufacturing, Corp. has always been to serve the metal cutting industry with material specific taps.

Yamawa's uniquely designed Zelix taps target specific materials and applications to produce the highest quality thread. These amazing high performance taps create a top quality thread and offer long lasting tool life with cost effective tool designs for the highest production environments.



Drawing from the experience of creating the finest material specific taps, Yamawa has responded to the market request for a cost effective production tap. To meet these emerging demands Yamawa has developed the Standard Series PO, SP and HT taps. These tools are designed as a lower cost tap to cut all materials, produce excellent threads, have good tool life and are a one tap design for all applications.

The competition has tried without success to catch the Yamawa Standard in low cost Tapping.

THE STANDARD SERIES PO, SP and HT TAPS



Available in inch and metric sizes from #0-80UNC to 1-1/2"-12UNF as PO, SP, HT, STI PO, STI SP AND STI HT style taps that are designed for general purpose applications in large to small batch quantity jobs that require the most economical tap cost to tool life.

The Standard Series taps area of application

The Standard Series PO, SP, HT, STI PO and STI SP and STI HT taps are designed to cut threads in steels and ferrous materials that produce stringy chips. They are also ideal for copper, brass and plastics.

The Standard Series HT and STI HT taps are designed as straight flute Hand Taps for general purpose applications for all materials. These taps can be used on CNC machines, drill press applications and for hand tapping. The HT taps are also good for cast iron applications.

The Standard Series taps are available in a bright finish for Aluminum and Magnesium to ensure no loading.

The Standard Series is available in a Steam Oxide finish to assist in coolant distribution for better tool life in ferrous materials and stainless steels.

SETTING THE NEW GOLD STANDARD

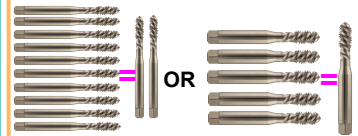
The PO, SP and HT taps are setting a NEW GOLD Standard with a TIN coating.

The Standard Series PO, SP and HT taps are also available with TICN, TIALN and other thin film coatings on request.

ORDER NOW TO TAKE ADVANTAGE OF THIS FREE TAP PROMOTION.

YAMAWA WANTS YOU TO TRY THE NEW DIN/ANSI STANDARD SERIES PO, SP AND HT TAPS.

HURRY AND BUY THE QUALIFYING QUANTITIES OF THE STANDARD SERIES PO, SP OR HT TAPS IN THE SAME SIZE AND WE WILL SHIP YOU FREE TAPS UNTIL JUNE 30th, 2015.



ACT NOW AND GET 2 FREE TAPS WITH ORDERS OF 10 STANDARD SERIES PO, SP OR HT TAPS IN SIZES #0-80UNC TO 1/2"-20UNF. TO QUALIFY ORDERS MUST BE FOR THE SAME SIZE TAP IN QUANTITIES OF 10.

GET 1 FREE TAP WITH ORDERS OF 5 STANDARD SERIES PO, SP OR HT TAPS IN SIZES 9/16"-12UNC TO 1-1/2"-12UNF. TO QUALIFY ORDERS MUST BE FOR THE SAME SIZE TAP IN QUANTITIES OF 5.

PROMO RUNS APRIL 1ST TO JUNE 30TH, 2015.

THERE ARE NO QUANTITY LIMITS. STOCK UP DURING THIS PROMO TO REDUCE YOUR TAP COSTS.

PLACE YOUR ORDERS NOW AT YMW TAPS USA
1-855-969-8721.

In This Issue

Setting the new Standard...1
PROMOTION.....1
Thinking Threads.....2
YMW TAPS U.S.A.
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ORDER TODAY FOR FREE TAP PROMOTION

YAMAWA WANTS YOU TO TRY THE NEW STANDARD IN TAPS, THE PO, SP AND HT GENERAL PURPOSE SERIES TAPS.

ACT NOW AND BUY 10 PIECES OF ANY PO, SP OR HT STANDARD SERIES TAPS FROM #0-80UNC TO 1/2"-20UNF OF THE SAME SIZE AND WE WILL SHIP YOU 12.

BUY 5 PIECES OF ANY PO, SP OR HT STANDARD SERIES TAPS FROM 9/16"-12UNC TO 1 1/2"-12UNF AND WE WILL SHIP YOU 6.

BUY 10 WE'LL SHIP YOU 12
#0-80UNC TO 1/2"-20UNF

OR

BUY 5 WE'LL SHIP YOU 6
9/16"-12UNC TO 1 1/2"-12UNF



THAT'S RIGHT, IF YOU ACT NOW YOU'LL GET FREE TAPS WITH YOUR QUALIFYING ORDERS OF STANDARD SERIES PO, SP OR HT TAPS.

PROMOTION RUNS APRIL 1st TO JUNE 30th, 2015.

ANY ORDER FOR THE STANDARD SERIES PO, SP OR HT TAPS IN QUALIFYING QUANTITIES OF THE SAME SIZE RECEIVES FREE TAPS. ACT QUICKLY AND STOCK UP NOW TO LOWER YOUR TOOL COSTS ON THESE EXCEPTIONAL TAPS. EACH QUALIFYING ORDER RECEIVES FREE TAPS, NO LIMITS.

PLACE YOUR ORDERS TODAY WITH YMW TAPS USA 1-855-969-8721.

TECHNICAL TAP TIPS

MACHINE SCREW THREAD SIZES

A #0 THREAD SIZE IS MEASURED AS HAVING A .060 BASIC MAJOR DIAMETER.

EACH NUMBER SIZE OF THREAD IS INCREASED BY .013 IN DIAMETER FROM A #0 TAP.

EXAMPLE; A #0 THREAD HAS A .060 MAJOR DIAMETER, A #1 THREAD HAS A .073 MAJOR DIAMETER (.060 + .013), A #2 THREAD HAS A .086 MAJOR DIAMETER (.060 + 2 X .013), A #4 THREAD HAS A .112 MAJOR DIAMETER (.060 + 4 X .013) AND SO ON UP TO A #12 THREAD WITH A .2160 MAJOR DIAMETER.

AFTER A NUMBER #12 SIZE, THREADS ARE MEASURED IN FRACTIONS OF AN INCH

INCH STARTING AT 1/4" (.250) IN 1/16" INCREMENTS UP TO 2" DIAMETER.